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TITLE: IMAGE FORMING DEVICE

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INVENTOR-INFORMATION:

NAME

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ABSTRACT:

PROBLEM TO BE SOLVED: To always obtain a stabilized transferred image having

high quality by applying a current optimum for transfer regardless of transfer

roller **resistance**, an image forming mode, a transfer material size or the like.

SOLUTION: A <u>transfer roller</u> 9 is formed of an <u>ionic</u> conductive solid <u>roller</u>,

and circumferential unevenness is set to be ≤1.5, and surface roughness is

set to be ≤Ra=0.5, and a constant current value is changed by a  $\underline{\text{transfer}}$ 

 $\underline{\text{bias}}$  applying means 20 so as to secure a current value optimum for the  $\underline{\text{transfer}}$ 

corresponding to a roller resistance value. Thus, an
excellent image is

obtained by preventing defective <u>transfer</u>, burst and scattering and penetration or the like.

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